20458 20458B 2013 DODGE RAM 1500



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Billet Grille Install time: 45 Mins.

TO LICT.

PARTS LIST: (1) Billet Grille

(8) L-Brackets (1"5/16 x 1/2)

(12) #8 1' Screws

(2) Left L-Bracket Extentions

(12) #8 Six Head Screws (2) Right L-Bracket Extention

(24) Flatnuts

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

- Remove Clips to Remove the Plastic Cover. (Fig. 1)
- · Remove the Grille Shell.

TOOLS REQUIRED:

3/16 Drillbit and Drill

Screwdriver

Diegrinder

Flat Screwdriver

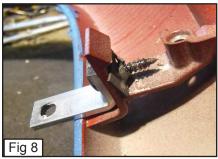
- Remove the Plastic Grille Support. (Fig. 2)
- Unclip the Plastic Grille Covers with a Flat Screwdriver. (Fig. 3)
- Unclip the Grilles from the Grille Shell and Remove. (Fig. 4)
- With a Diegrinder, Start Cutting the Center and Vertical Bars on the Grille Shell as close to the Outer Grille Shell as possible. (Fig. 5)
- On the Corner Tabs on Top of the Grille Shell, There is a small tab on the long Tab, Cut that Small Tab Off. (Fig. 6)
- With the 3/16 Drill, Place the L-Brackets onto the Tabs around the Grille Shell and Drill through the Hole. (Fig. 7)
- Place the #10 Screw Through the Hole you Drilled and Place a Flatnut Behind. (Fig. 8)



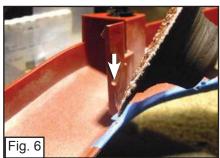


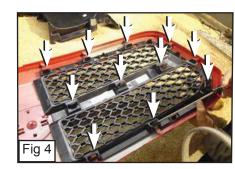


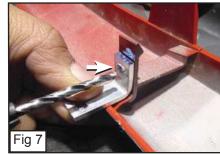














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Billet Grille

Install time: 45 Mins.

- Place the L-Bracket Extentions onto the Top Corner Tabs and Middle Tabs on the Grille Shell and Drill Through the Holes. (Fig 9 & 10)
- Place the Billet Grille onto the Grille Shell. (Fig. 11)
- Place the #8 Screw onto the Brackets that are on the Billet Grille. (Fig. 12)
- From behind the Grille, Place Flatnuts onto the #8 Screws. (Flg. 13)

INSTALLATION COMPLETE

