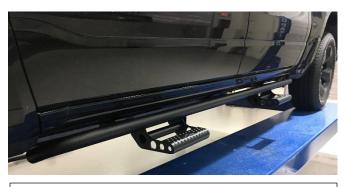


PART NUMBER: **D194RKRCC**, **D194RKRS4**PRODUCT: **RKR RAILS / DETACHABLE STEPS**APPLICATION: **2019-C RAM 1500 CREW CAB** 

PARTS INCLUDED	QTY
Step Rail	2
Detachable steps (pair) With Prt# D194RKRCCS4 ONLY	2

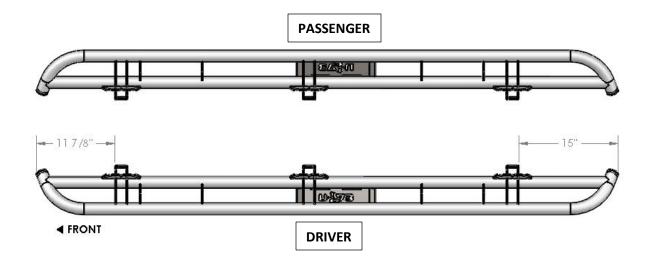
## **DO NOT USE IMPACT TOOLS**

HARDWARE DESCRIPTION	QTY.
Kit # HWKT-00031X	
M8-1.25 HX FLANGED NUT	18



Shown with optional detachable step prt# JPTS32 Or purchase of prt# D194RKRCCS4

**Step 1:** Locate the driver side step rail.



**Step 2:** Starting with the driver side, remove any steps and old hardware from the vehicle.



<u>Step 3:</u> On the inside rocker panel there will be three-attachment point consisting of three 8mm studs coming out from the panel. These studs may be covered in paint and will need to be cleaned before the installation.



**Step 4:** Carefully install the Predator Pro step to the three factory attachment points using the provided M8 flanged hex nuts. Leave finger tight for now.





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**Step 5:** Next, adjust the RAILS up snug and parallel with the cab of the vehicle and tighten all rocker panel brackets to 30 ft/Lbs. *DO NOT USE POWER TOOLS*.



## Detachable step Install Instructions.

(If purchased prt# D194RKRCCS4 or Detachable step prt# JPTS32)

**Step 1**. Attach the step to the step mounts using the supplied ½" bolts and lock nuts. **NOTE:** *The step will mount to the left side of the mounts.* 

Step 2. Torque hardware to 40 ft/lbs.

