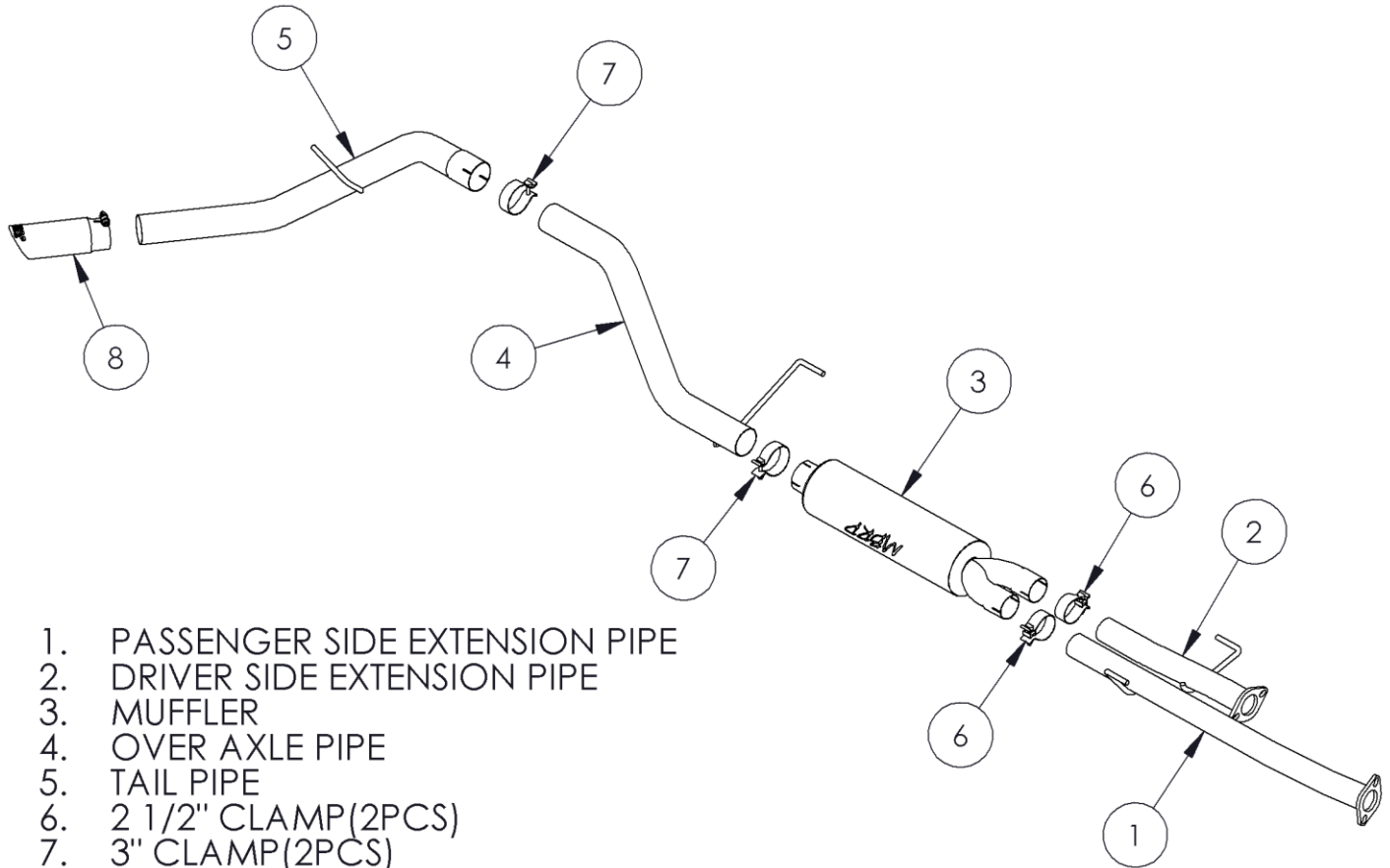


S5314

09-14 TOYOTA TUNDRA 5.7L/4.6L V8
DOUBLE CAB STANDARD BOX, CREW MAX
SHORT BOX, CAT BACK SINGLE SIDE EXIT

MBRP
INC.
PERFORMANCE EXHAUST



1. PASSENGER SIDE EXTENSION PIPE
2. DRIVER SIDE EXTENSION PIPE
3. MUFFLER
4. OVER AXLE PIPE
5. TAIL PIPE
6. 2 1/2" CLAMP (2PCS)
7. 3" CLAMP (2PCS)
8. EXHAUST TIP

NOTE: SADDLE CLAMPS USED IN ALUMINIZED SYSTEMS

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

2009-2013 TOYOTA TUNDRA

Removal of Stock System:



Figure 1

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Remove the hardware from the stock extension pipes. Keep for reinstallation. **Refer to Figure 1.**



Figure 2

3. Remove the exhaust from the rubber insulators. **Refer to Figure 2.**

4. Remove the exhaust from the rearmost hanger. Leave the rubber insulators on the truck for installation. **Refer to Figure 3.**

Installation of MBRP Inc. Performance Exhaust:

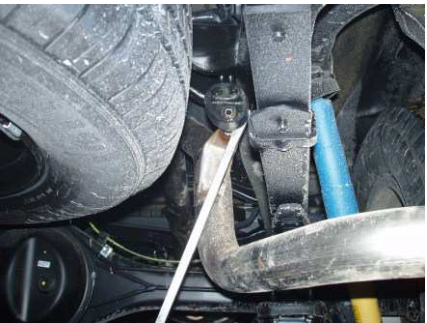


Figure 3

1. Install the **Driver Side Extension Pipe** reusing the existing hardware and attaching the hanger to the existing rubber insulator. Hand-tighten the hardware leaving it loose enough for adjustment. **Refer to Figure 4.**

2. Install the **Passenger Side Extension Pipe** reusing the existing hardware. Hand-tighten the hardware leaving it loose enough for adjustment.



Figure 4

3. Slide the **2.5" Band Clamps** over the **Passenger Side Extension Pipe** and **Driver Side Extension Pipe**. Install the **Muffler** onto the two front pipes. **Refer to Figure 6.**



Figure 6

4. Slide a **3" Band Clamp** over the outlet side of the **Muffler**. Position the **Over Axle Pipe** and loosely attach it to the **Muffler**. Install the hanger into the existing rubber insulator. **Refer to Figure 7.**



Figure 7

5. Slide a **3" Band Clamp** over the **Tail Pipe** and install it onto the **Over Axle Pipe**. Slide the **Tail Pipe** hanger into the rearmost rubber insulator. **Refer to Figure 8.**

7. Install and adjust the **Exhaust Tip** to suit. Using a 17mm wrench tighten the lock bolt located on the **Exhaust Tip**. **Refer to Figure 8.**

8. Align the exhaust as required. Starting at the front of the exhaust, tighten all clamps and connections.

9. Check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire and fuel and brake lines. Realign if necessary.



Figure 8



Figure 9



Congratulations! You are ready to begin experiencing the improved power, sound and driving excitement of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.