

# INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: SUV1, SUV2

DRILL BITS: NONE

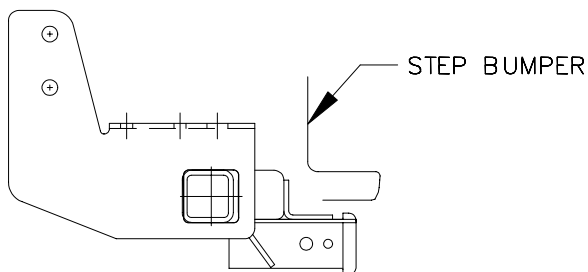
HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 7/8

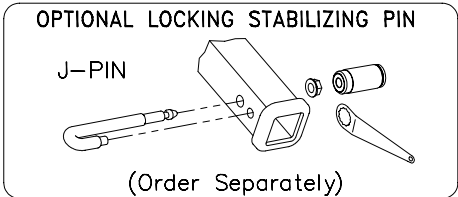
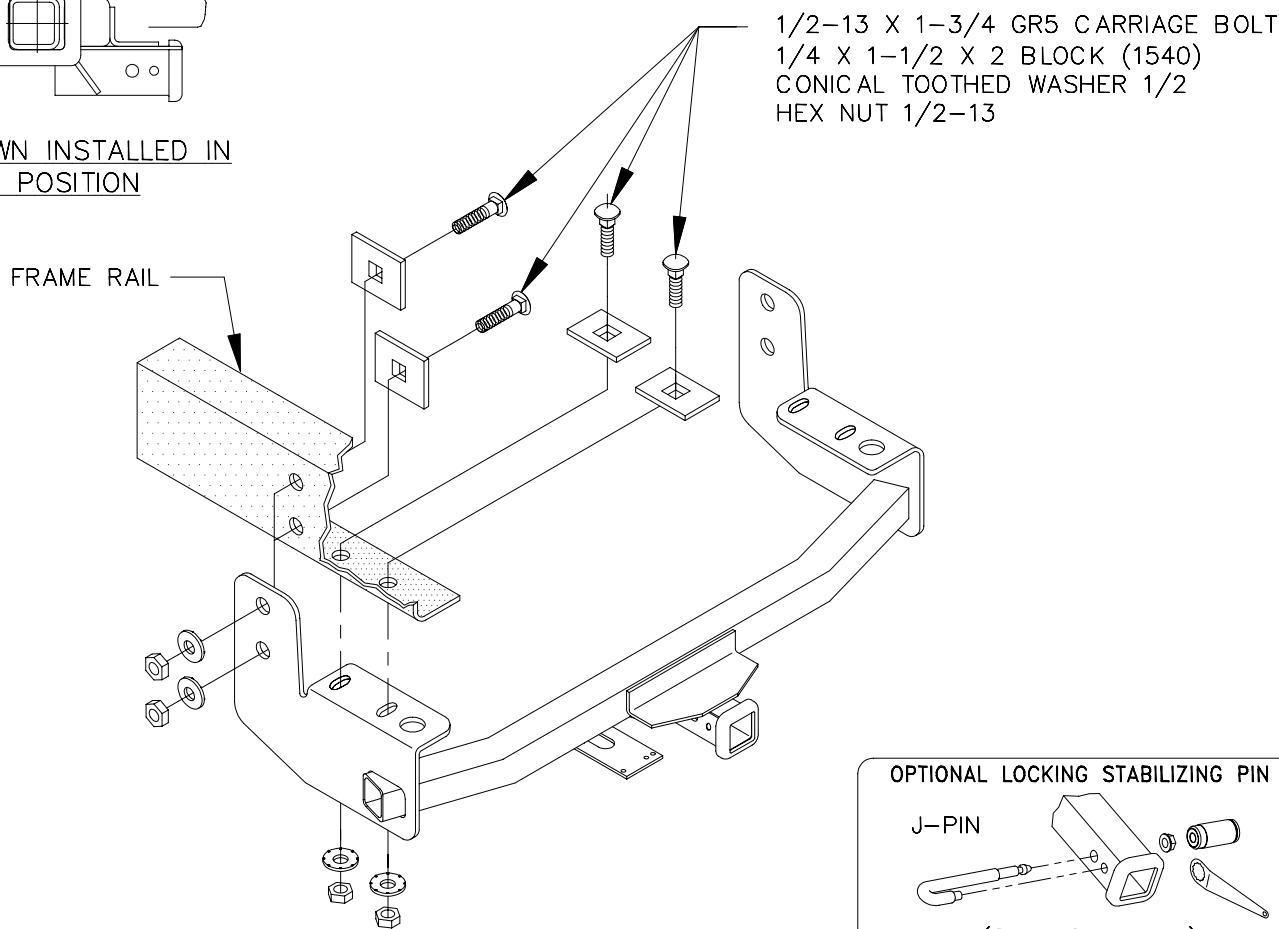
VEHICLE	HITCH NO.
FORD EXPEDITION	41527
LINCOLN NAVIGATOR	82560
	44622

DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	10,000	1000
WEIGHT CARRYING BALL MOUNT	6000	600



HITCH SHOWN INSTALLED IN PROPER POSITION



USES EXISTING HOLES IN FRAME – NO DRILLING REQUIRED.

1. SCRAPE WAX COATING OFF OF FRAME RAILS AROUND THE EIGHT ATTACHMENTS.
2. RAISE HITCH INTO POSITION WITH THE ATTACHMENTS IN THE VERTICAL PORTION OF THE BRACKET ON THE OUTSIDE OF THE FRAME.
3. LOOSELY INSTALL CARRIAGE BOLTS AND BLOCKS INTO REARMOST ATTACHMENT HOLES IN EACH FRAME RAIL AS SHOWN ABOVE.
4. INSERT CARRIAGE BOLTS AND BLOCKS INTO FORWARD ATTACHMENT HOLES IN THE SIDE OF EACH FRAME RAIL AS SHOWN ABOVE AND TIGHTEN.
5. TIGHTEN REARMOST BOLTS.

TIGHTEN 1/2 GR5 FASTENERS TO 75 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)	53.5	FASTENER KIT NO.	1130-929
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NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

TOWING PRODUCTS  
Plymouth, Michigan