



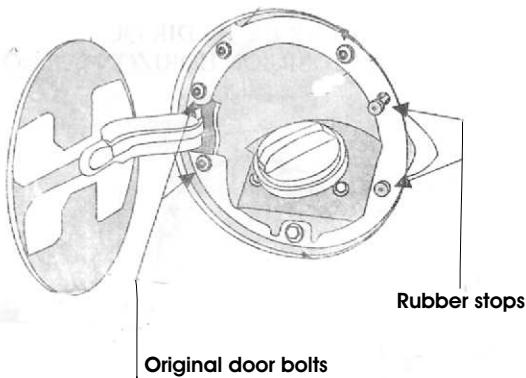
**Part # 6090**

ALL FULL SIZE GM TRUCKS, 99-06, 07 CLASSIC  
TAHOE, SUBURBAN, ESCALADE, EXT, AVALANCHE  
WITH 7 3/8 OD FUEL DOOR  
(WILL NOT FIT DUALLY IF DOOR IS IN FENDER)

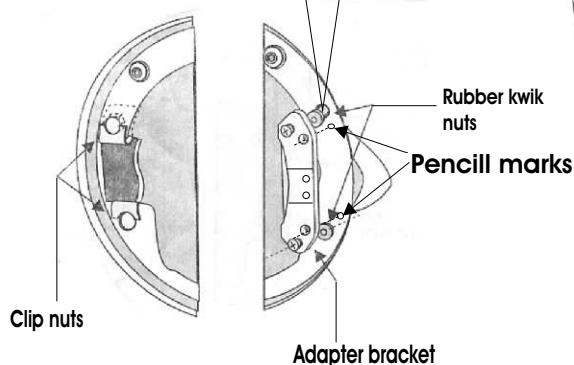
## **REPLACEMENT BILLET FUEL DOOR INSTALLATION INSTRUCTIONS**

1. Open the original fuel door and remove the 2 bolts on the left side holding the original fuel door on. (Fig. 1)
  2. Remove the original fuel door assembly. This can be done easier by loosening the screws and or push clips holding the plastic shroud to the body. Be sure to tighten these screws or install clips after you remove the original door assembly. (Fig. 1)
  3. Remove the rubber door stops on the right side by gently twisting and pulling. (Fig. 1)
  4. Slide the clip nuts over the holes on the left where the original door bolted. Make sure the nut is aligned with the hole and is on the back side of the sheet metal.
- Note:** These nuts are for ease of installation. If you have a fiberglass bed you may need to install regular nuts instead (1/4-20 not supplied) as the fiberglass is too thick for the clip. (Fig. 2)
5. Remove the rubber kwik nuts from the adapter and insert them in the holes where you removed the original rubber stops.
  6. Hold the new billet door up to the vehicle and center it in the opening. Using a pencil, make a mark in the center of the two right hand holes. Remove the new billet door and put the adapter on the vehicle centering the pencil marks in the large threaded holes. Install the 6-32 phillips screws into the holes that line up with the rubber kwik nuts and tighten until they are snug. (Fig. 2)
  7. Put the (2)  $\frac{1}{4} \times \frac{3}{4}$  bolts through the new fuel door on the left. Install the (2) plastic spacers on the bolts and then hand tighten into the clip nuts. (Fig. 3) Then insert the  $\frac{1}{4} \times \frac{1}{2}$  bolts on the right side into the adapter.
  8. Tighten all screws and open and close the door to make sure everything works freely.

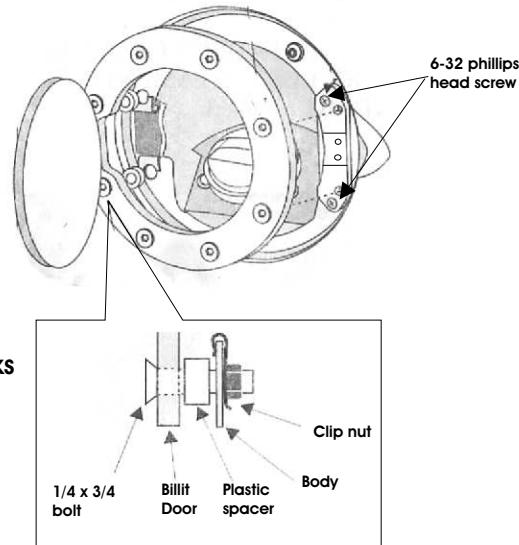
**Note:** If the door doesn't fit flush with the body you may need to shim the lower right and left bolts out, which will pull in the top, or shim the top to pull in the bottom



**Fig. 1**



**Fig. 2**



**Fig. 3**