

# **25466**

**02-05 DODGE**  
**RAM SPORT**  
BILLET BUMPER  
(for painted bumpers)



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## **02-05 Dodge Ram Trucks** (Sport Models Only)

### **Tools Required:**

½" wrench  
½" Socket, Ratchet & Extension

### **Hardware / Parts List:**

1 - Billet Inserts (6 bars)  
2 - ¼-20 x ¾ Bolts  
2 - Flat Washers  
2 - Lock Washers  
2 - ¼"x 20 Nuts

### **Read and understand instructions before attempting installation**

**Note: THIS BILLET BUMPER IS NOT DESIGNED FOR DIESEL TRUCKS.**

### **Step1**

Unclip the four fasteners holding the factory plastic insert in place and remove the insert.

### **Step2**

Note the two brackets with holes welded to the rear of the insert. Center the insert in the bumper opening. The two tabs welded to the lower billet bar are used to keep the billet insert aligned vertically. Align the brackets with the factory holes in the frame. Fasten with the hardware provided.

### **Step3**

Make sure the fasteners are tight. Your installation is now complete.

*Thank you for purchasing a T-Rex billet grille.*