

# 21075

99-02 CHEVY  
SILVERADO  
BILLET OVERLAY



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### Tools Required:

5/16" Nut Driver or Just Pliers  
Phillip Screw Driver

### Parts list:

1 - Upper Billet Insert (7 bars)  
1 - Lower Billet Insert (7 bars)  
8 - 6-32 x 2" Machine Screws  
8 - 6-32 Nylock Nuts  
8 - #6 Flat Washers  
8 - 2" Flat Flange Brackets

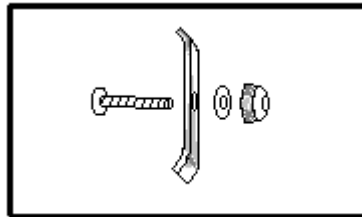
## Read and understand instructions before attempting installation

### Step 1.

Identify the upper and lower inserts. Test fit each billet in the openings in the grille shell. Open the hood and remove the black plastic radiator top cover.

### Step2.

Set the lower billet in the bottom opening of the grille shell. Insert four screws in the brackets welded to the back of the billet. Now place a flange bracket and flat washer from the rear of the grille; then thread a Nylock nut on each screw. Snug each nut down so the billet insert is held firmly in place.



### Step 3.

Repeat the instructions from Step2 on the upper insert.

### Step 4.

Make sure the inserts are straight and all fasteners are tight. Re-install the top cover on the vehicle. Installation is now complete. *Thank you for purchasing a T-Rex billet grille.*