

20887

01-04 TOYOTA
T A C O M A
Billet Grille Insert
ALL MODELS



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Tools Required:

Phillips screwdriver
Die Grinder w/ Cut-Off Wheel
Files or Sandpaper
3/16" & 1/8" Drill Bit
Drill
Semi-Gloss Black Paint

Hardware / Parts Included:

1 - Billet Grille Insert (20 bars)
5 - #8 x 3/4 Phillip Screws
5 - #8 Flat Nuts
1 - 1.5 Inch 'J' Hook (1500J)

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the factory grille shell by removing the factory retaining clips.

Step 2.

Cut the center bars out of the factory grille shell (Do not cut the two brackets / cut around these). The billet insert will mount from the front of the opening later. File or sand any rough edges smooth so you have a smooth radius around the opening. You may apply some semi-gloss black paint to hide the sanded / cut edges.

Step 3.

There are four brackets welded to the billet. The lower brackets line up with the outer vertical bars on the bottom. The upper brackets are closer together on top. Center the billet insert in the opening. Place the insert so it sits flush with the front of the grille shell. Now drill a 3/16" hole at each bracket. Fasten the billet to the shell using the screws and flat clips. Tighten all the screws.



Step 4.

Now align the extension bracket (J hook) on top of the factory hood latch catch release. Drill a 1/8" hole into the factory latch. Fasten using the remaining #8 screw and flat nut. To open the hood, push the extension bracket to the side. Re-install the grille assembly on the truck. Installation is now complete. *Thank you for purchasing a T-Rex Billet Grille.*