# 20015

**T-REX GRILLES**

## 20015

### 81-87 CHEVY
# TRUCK
**BILLET INSERT**

## 81-87 Chevy and GMC Truck, Blazer, Suburban

**Tools Required:**
Phillips screwdriver
Drill
3/16" Drill Bit
Set of Small Torque Sockets
Die Grinder w/ Cut-Off Wheel

**Hardware / Parts Included:**
1    Billet Grille Insert (20 bars)
6    #10 x 1 Phillips Screws
6    #10 Flat Nuts
2    #6 x ¼ Sheet Metal Screws

## Read and understand instructions before attempting installation

### Step 1.
Open the hood and remove the headlight bezels and then grille. On 83-87 Chevy and GMC; remove the turn signal lights from the grille.

### Step 2.
Cut off the plastic brackets on the turn signal lights used to secure the lights to the grille. Cut so they are flush with the body of the light.  Slide the turn signal lights between the two brackets located on the back side of the grille in the bottom corners. Now the light should be flush with the outside edge of the billet. Insert a small #6 screw through the pre-drilled hole in the lower bracket and into the light body securing it in place.

### Step 3.
Slide the clips provided onto the four brackets at the top of the grille. Install the billet on the truck. Plug in the turn signal lights. Locate the two outer brackets on top of the grille, under the pre-drilled holes in the truck and secure using the screws provided (do not tighten at this time). (To ensure proper alignment, it is recommended that the headlight bezels are re-installed at this point to allow you to centrally align the grille.  Remove the headlight bezels after alignment.  Now tighten the four previously installed screws.

### Step 4.
Look at the grille at hood level and you will see two more brackets 18 ¾" inward of the outer brackets. These brackets are ¾" wide. Find the center line of each bracket and measure exactly 1 ¼" back from the front of the edge of the chrome trim and drill a 3/16" hole at this point (Be careful not to drill through to the clip and bracket of the grille.). Install the last two screws and tighten. Now install the headlight bezels. ***Thank you for purchasing a T-Rex Billet Grille. 3/24/06***