3651 N Highway 89 • Chino Valley, AZ 86323
(928) 636-7080 • www.p-a-g.net

TOYOTA TACOMA
GAP GUARDS
INSTALLATION INSTRUCTIONS
2005-2006 KIT# 6337

⚠ WARNING

Before you install this kit, read and understand all instructions, warnings, cautions, and notes in this instruction sheet.

⚠NOTE

No two vehicles have holes spaced identically. If you are stretching a hole on the gap guard too much, punch another hole with a 1/4" paper punch. Most stock guards mount from the inside, but our gap guards mount from the outside.

Before Starting Installation

⚠ NOTE

Kit parts are prefaced by the word *kit* and appear in **bold** print.

1. Carefully read all warnings and instructions completely before beginning.

2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

⚠ NOTE

If parts are missing from kit, please be prepared to provide the following information:
1. **Name** of purchase location
2. **Bar Code** on side of box
3. **Date** above bar code
4. **Date** inside box cover
5. **Inspector #** from inside box cover

1. **Only install this kit on the vehicle for which it is specified.** If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.

2. Special tools needed:

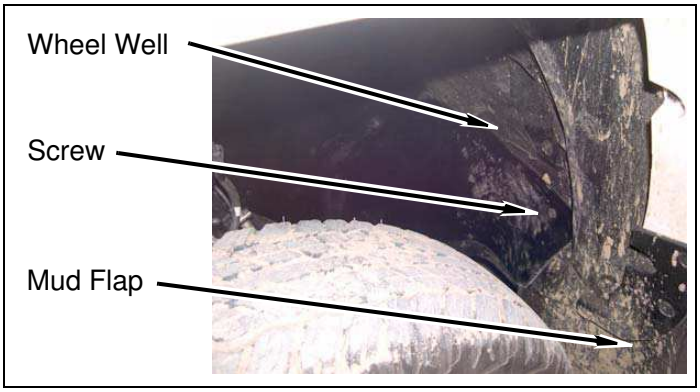
   a. Drill with 7/32" & 1/4" drill bit

3. Park vehicle on a clean, dry, flat, level surface and block tires so vehicle cannot roll in either direction.

Install Kit

1. Front

   a. Remove screw from wheel well.



   b. At driver side front wheel well, position *kit* **gap guard** (6337-1), with dull finish facing outward, to cover side of engine compartment.

⚠ CAUTION

Before drilling, check to ensure there are no wire harnesses, fuel lines, brake lines, etc.

   c. Mark top hole and drill if necessary with a 7/32" drill bit.

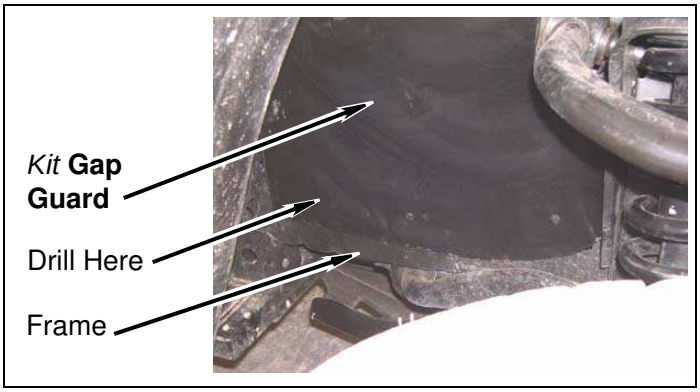
   d. Install *kit* **clip** (push) through *kit* **gap guard** and into the wheel well.

   e. Check alignment and mark next hole while keeping *kit* **gap guard** snug.

   f. Proceed with three previous steps until *kit* **gap guard** is installed.

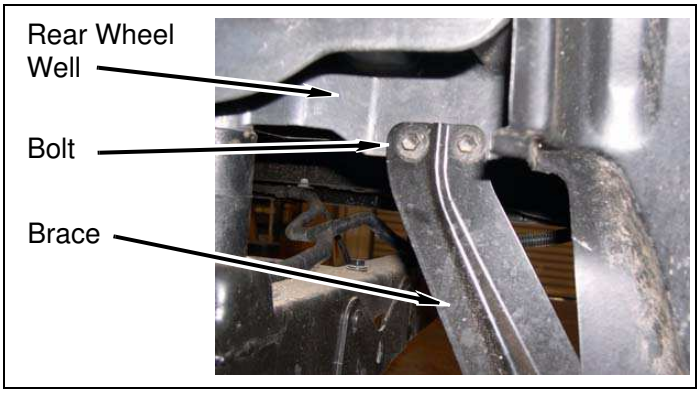
g. Drill a 7/32” hole through *kit* **gap guard** and install screw through *kit* **gap guard**.

h. Drill a 7/32” hole through *kit* **gap guard** and frame. Install *kit* **clip** (push) through *kit* **gap guard** and frame.

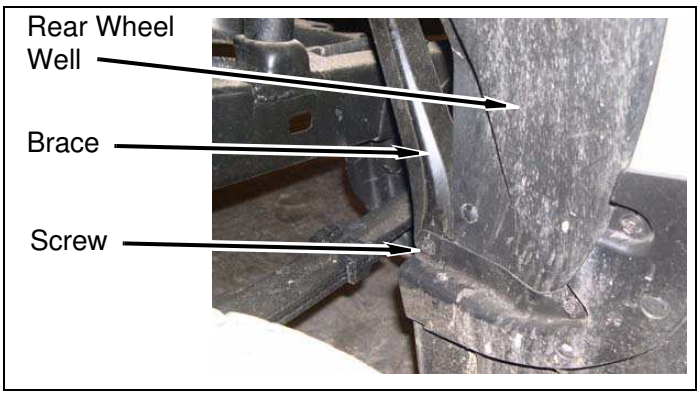


i. Repeat above steps for front passenger side *kit* **gap guard** (6337-2).

2. Remove one bolt from brace.

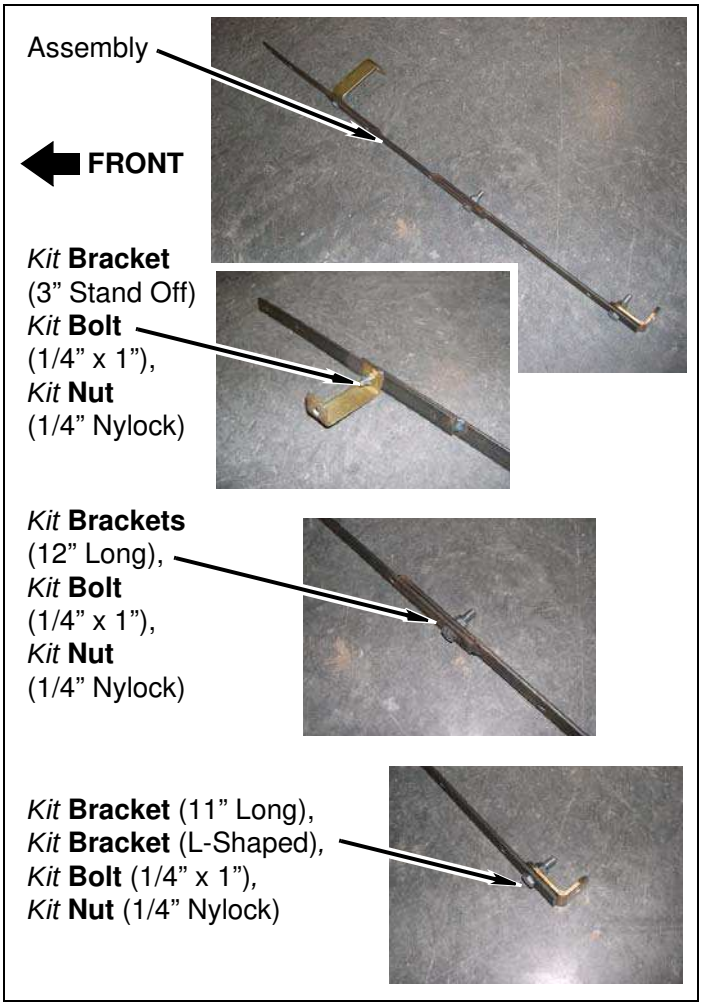


3. Remove screw from lower rear wheel well.

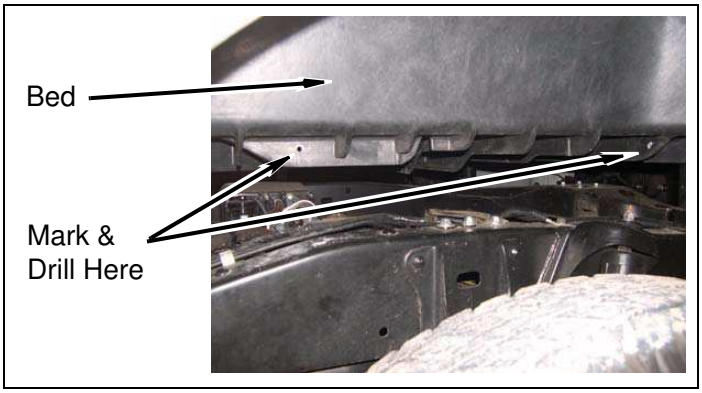


4. Long Bed Models: Subframe assembly

a. Assemble two *kit* **brackets** (12” long), *kit* **bracket** (11” long), *kit* **bracket** (3” stand off) and *kit* **bracket** (L-shaped) with three *kit* **bolts** (1/4” x 1”) and three *kit* **nuts** (1/4” Nylock).

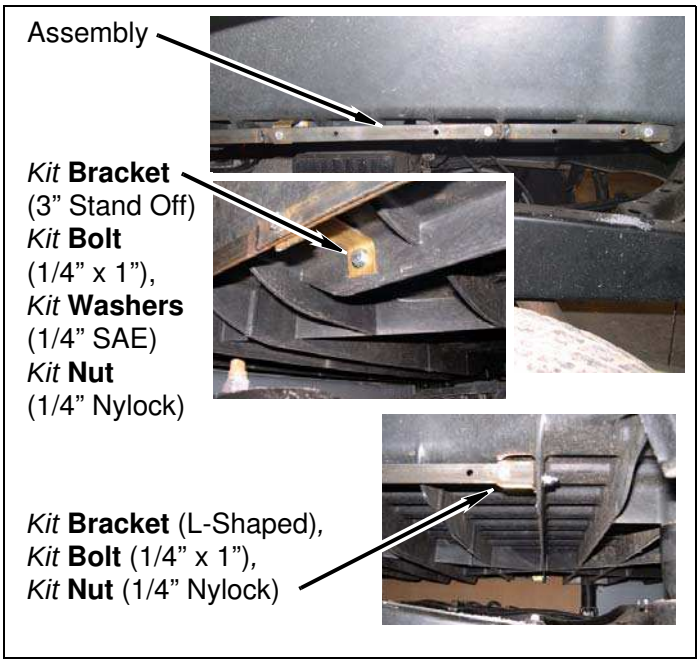


b. Use assembly as a template and mark driver side bed supports as shown.



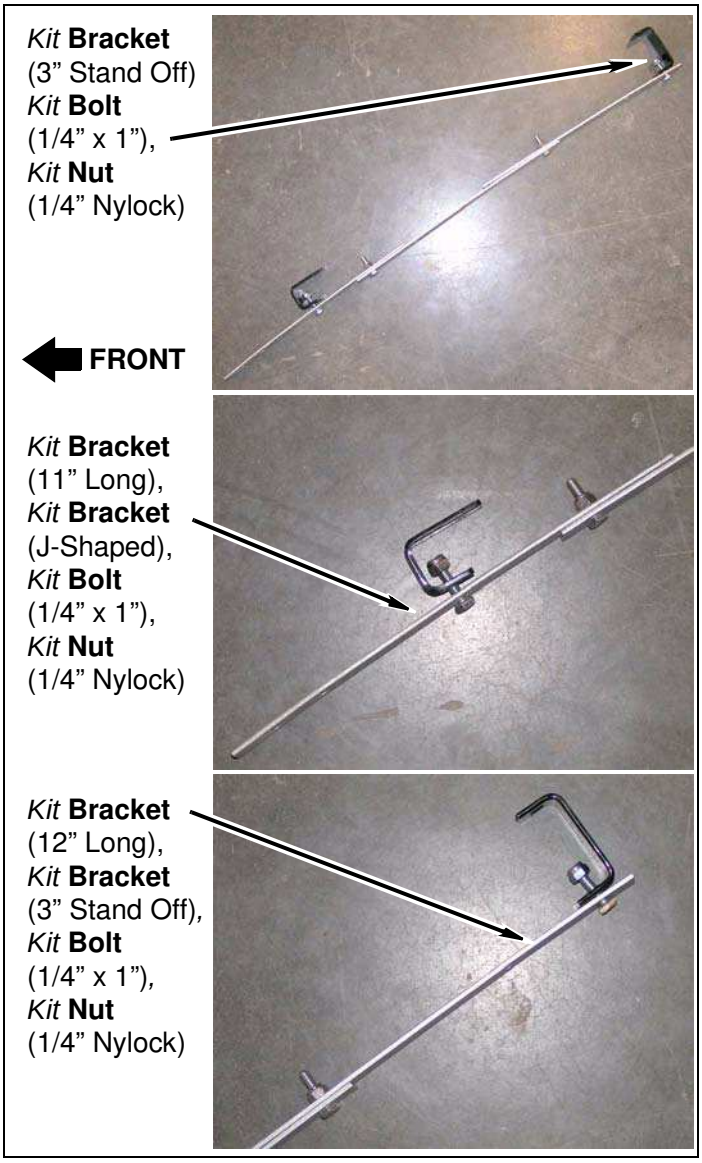
c. Drill two 1/4” holes at marked locations.

d. Install assembly with two *kit* **bolts** (1/4" x 1"), four *kit* **washers** (1/4" SAE) and two *kit* **nuts** (1/4" Nylock).

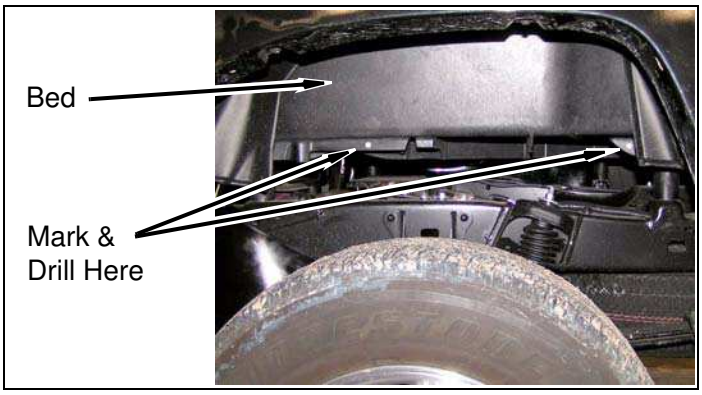


5. Short Bed Models: Subframe assembly

a. Assemble two *kit* **brackets** (12" long), *kit* **bracket** (11" long), *kit* **bracket** (3" stand off), and *kit* **bracket** (J-shaped) with four *kit* **bolts** (1/4" x 1") and four *kit* **nuts** (1/4" Nylock).

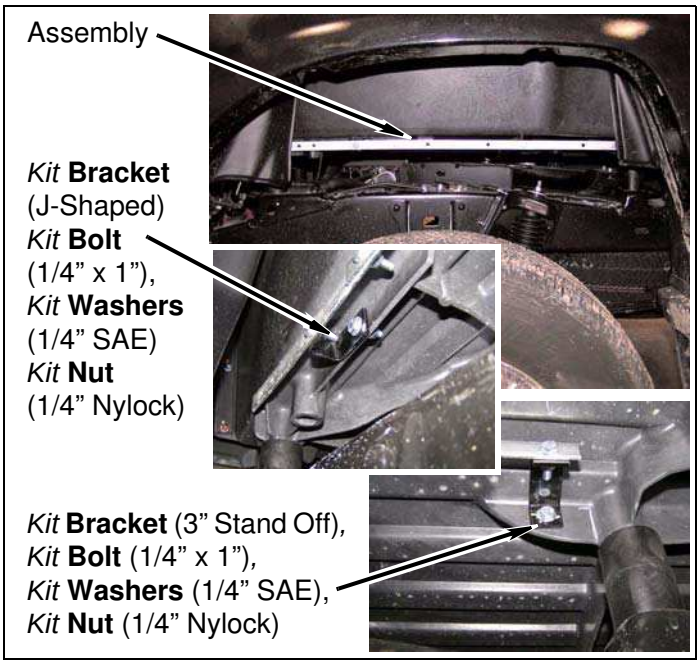


b. Use assembly as a template and mark driver side bed supports as shown.



c. Drill two 1/4” holes at marked locations.

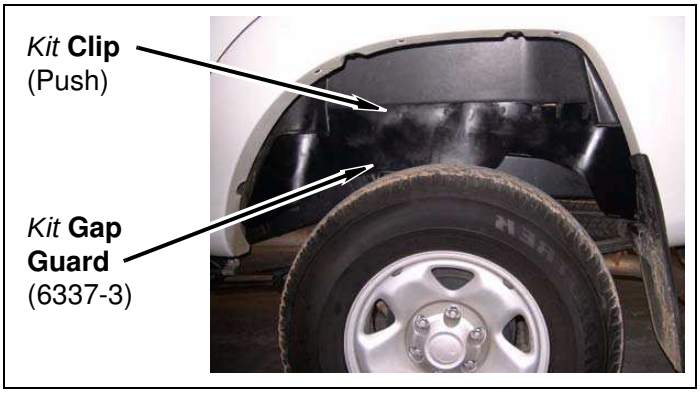
d. Install assembly onto bed with two *kit* **bolts** (1/4” x 1”), four *kit* **washers** (1/4” SAE), and two *kit* **nuts** (1/4” Nylock).



6. Rear

a. At driver side rear wheel well, position *kit* **gap guard** (6337-3) in wheel well and mark first hole to be drilled.

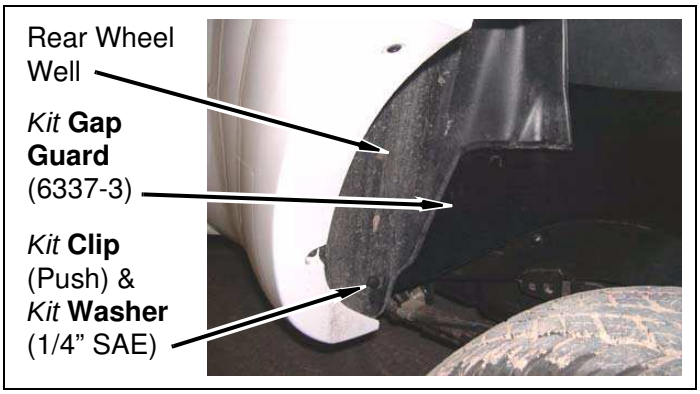
b. If necessary, drill hole with 7/32” drill bit, insert *kit* **clip** (push) through *kit* **gap guard** and press into hole. Install *kit* **washer** (1/4” SAE) on back-side of *kit* **clip** (push).



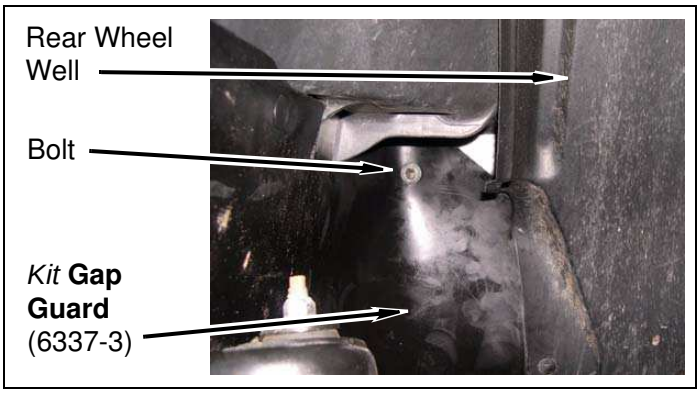
c. Realign *kit* **gap guard** in wheel well, mark and drill the next hole. Insert *kit* **clips** (push) and *kit* **washers** (1/4” SAE).

d. Repeat two previous steps while keeping *kit* **gap guard** snug.

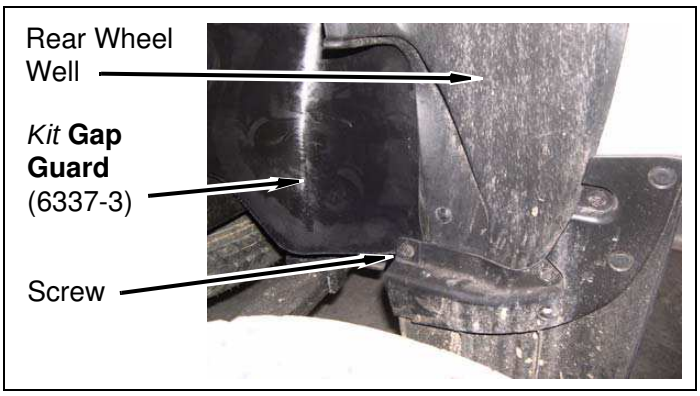
e. Drill 7/32” hole in *kit* **gap guard** and factory wheel well and install *kit* **clip** (push) and *kit* **washer** (1/4” SAE).



f. Drill 7/32” hole in *kit* **gap guard** and install bolt through *kit* **gap guard** into brace.



g. Drill 7/32” hole in kit gap guard and install screw through *kit* **gap guard** into wheel well.



h. Repeat above steps for rear passenger side *kit* **gap guard** (6337-4).

Kit Parts List

Qty.	Description
12	**Bolt** (1/4" x 1")
4	**Bracket** (12” long)
2	**Bracket** (11” long)
2	**Bracket** (3” stand off)
2	**Bracket** (J-shaped)
2	**Bracket** (L-shaped)
34	**Clip** (push)
1	**Gap guard** (front driver)
1	**Gap guard** (front passenger)
1	**Gap guard** (rear driver)
1	**Gap guard** (rear passenger)
12	**Nut** (1/4” Nylock)
24	**Washer** (1/4” SAE)

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